

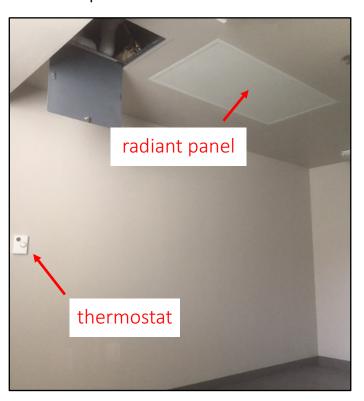


DER Mechanical Quality Assurance

Brian Clark, PE, CEM, CPMP
US Army Corps of Engineers
Construction Engineering Research Laboratory

Presidio DER barracks uses simple zone and air-side HVAC strategies

Low temperature radiant hot water



Dedicated outside air system (DOAS)



However, hydronic plant is complex



Greywater heat recovery



Stratified hot water tanks



Solar thermal system



Condensing hot water boilers

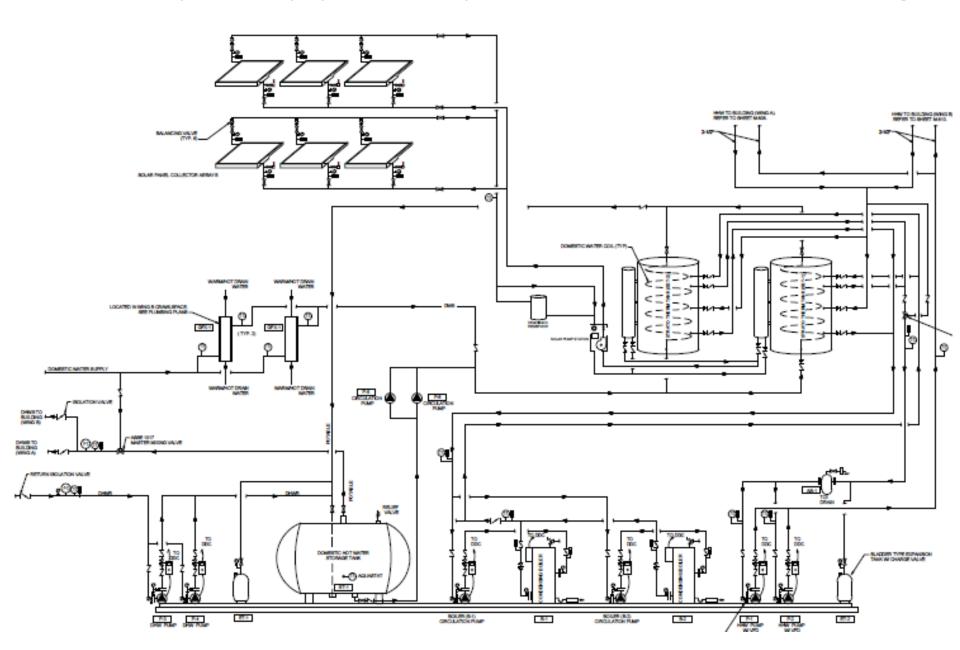


Variable speed distribution

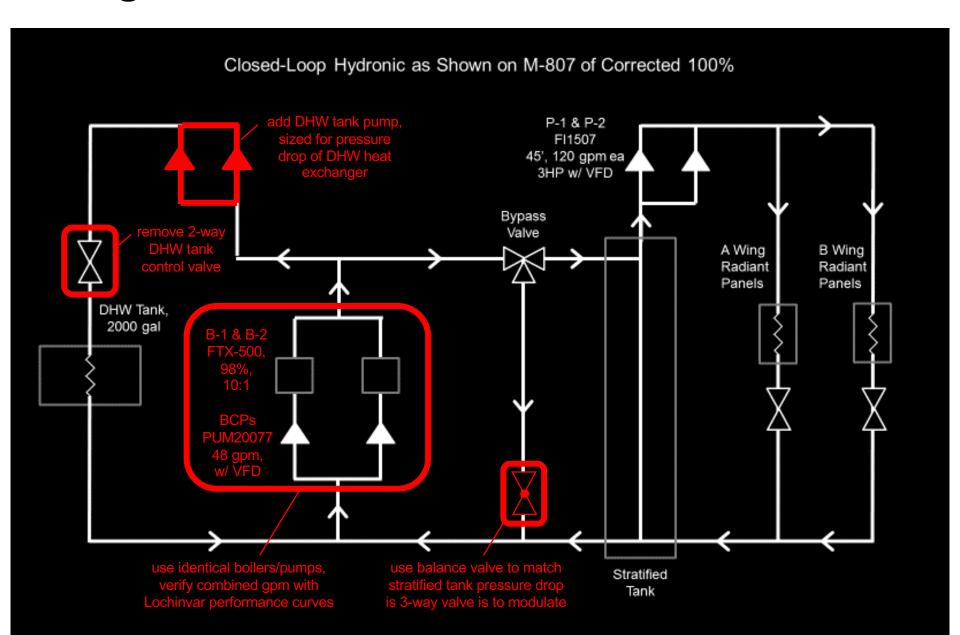


Domestic hot water storage and return

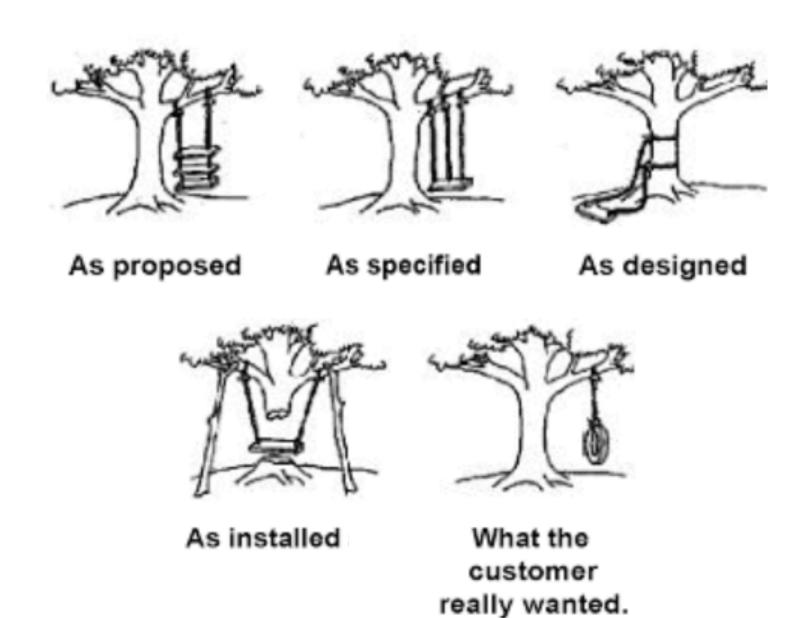
This complexity poses special DER QA challenges



Strategic DER QA tools and methods are needed



Quality Assurance covers all project phases



DER QA starts with energy modeling

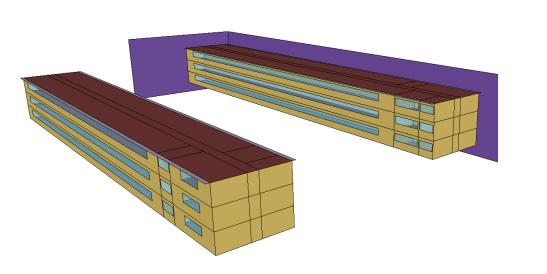
national average or local utility: 3.140 vs 2.722 for electricity

Source Energy Use Intensity (EUI) Requirement

$$= 60 \frac{kBtu}{SF} (189 \frac{kWh}{m^2})$$

include new

chases and vestibules: 72KSF vs 63KSF



- provide load profiles, occupant schedules, and space designations
- indicate any modeling exemptions for disabled equipment or diversity
- defined required approaches to modeling advanced HVAC sequences
- require new models at each design iteration or usage/equipment change

Drafting the DER RFP requires balance

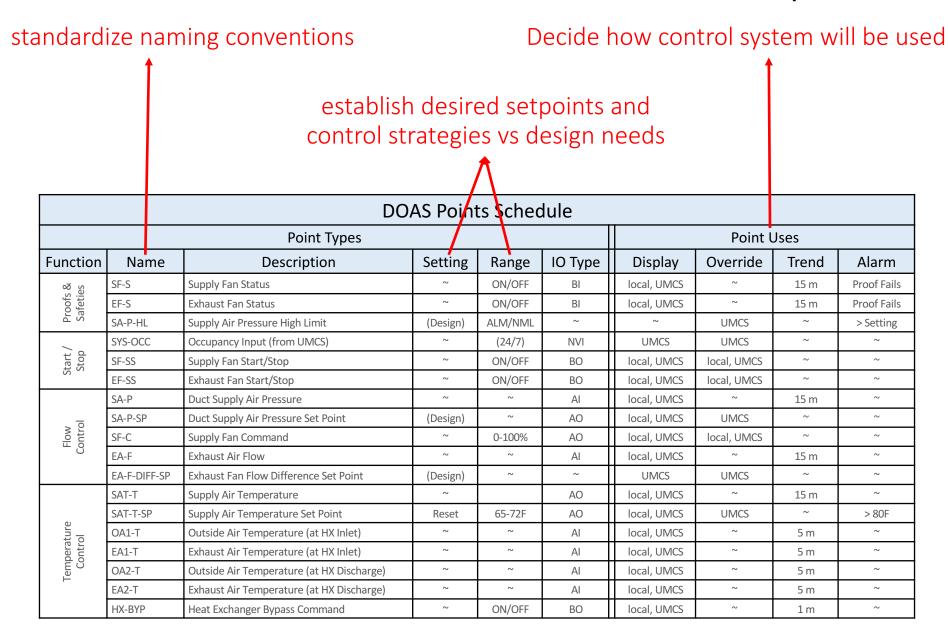
Prescriptive Requirements

Performance Requirements

- Modeling assumptions
- Energy system types
- Component efficiencies
 - HVAC equipment
 - Renewable/heat recovery types
 - Lighting technology/controls
 - Window types/details
 - HVAC controls interface needs

- Site/Source EUI
- Energy system configurations
- Performance/test procedures
 - ASHRAE 90.1-2013
 - Production capacities/locations
 - IESNA 90.1-2013
 - Assembly U-values, USACE leakage
 - PVT endurance test

Provide as much HVAC controls detail as possible



Leverage Submittal Register for better DER QA

SUBMITTAL REGISTER (ER 415 1-10)											CON	NTRACT NO.														
TITL	LE AND L	OCA	TION														С	ONTRAC	TOR					SPE	CIFICATION	SECTION
				TYP	E OF	SUBI	VIITA	A.L.						GLA: FICA	SSI- TION			ONTRACTO			CONTRACT	OR		VERNMENT ACTION	-	
A C T I V I T Y N O	TRANS- MITTAL NO.	I T E M	SPECIFICATION PARAGRAPH NUMBER	DESCRIPTION OF ITEM SUBMITTED	D A T A	DRAW-NGS	- NSTRUCT-ONS	SCHEDULES	STATEMENTS	REPORTS	CERTIFICATES	SAMPLES	RECORDS	A N U A L	N F O M A TO I N O L	G O V A E P N R M O E N E T D	EV-EWE	SUBMIT	APPROVAL NEEDED BY	MATER- IAL NEEDED BY	CODE	DATE	SUBMIT TO GOVERN- MENT	CODE	DATE	REMARKS
а.	b.	C.	d.	C.	f.	g.	h.	i.	j.	k.	I.	m.	n.	0.	p.	q	r.	8.	t.	u.	٧.	W.	ж.	y.	Z.	33.

- System diagrams
- Special system sizing reports
- Controls logic diagrams
- DER equipment submittals
- DALT/TAB readiness certification
- Functional/endurance testing
- Training tasks and O&M manuals
- Seasonal/endurance testing

- DER Energy modeling files/reports
- DER Basis of Design and Cx Plan
- Coordination drawings
- Performance verification tests
- Cx readiness certification
- Issues and resolutions log
- Contractor call-back procedures
- DER Lessons learned workshop

ENG FORM 4288-R, JAN 1997 EDIT

EDITION OF MAR 95 IS OBSOLETE.

PAGE

OF

PAGES

(Proponent: CEMP-CE

QA capabilities: who understands...



renovation space constraints issues?



duct air leakage testing procedures?



solar tilt, piping, and shading effects?



effects of poor controls installation?

Well-written Functional Performance Tests are key

Purpose: what are we validating?

(some OPR, performance, or sequence of operation requirement)







Prerequisites:

(eg, certificate of readiness after PVT, TAB, pre-functional checks)

Precautions:

(safety measures, coordination needs, emergency procedures)

Required Participants:

(such as Cx specialists, O&M reps, designers, subcontractors, or QA rep)

Required Equipment:

(testing instrumentation needed and sample of components to be tested)

Step-by-Step Procedure:

(list of results from each sequence of operation change)

Acceptance Criteria:

(some percentage or threshold above requirement, else 100% as required)

Supply DER system performance test forms (or verify each sequences is being tested)

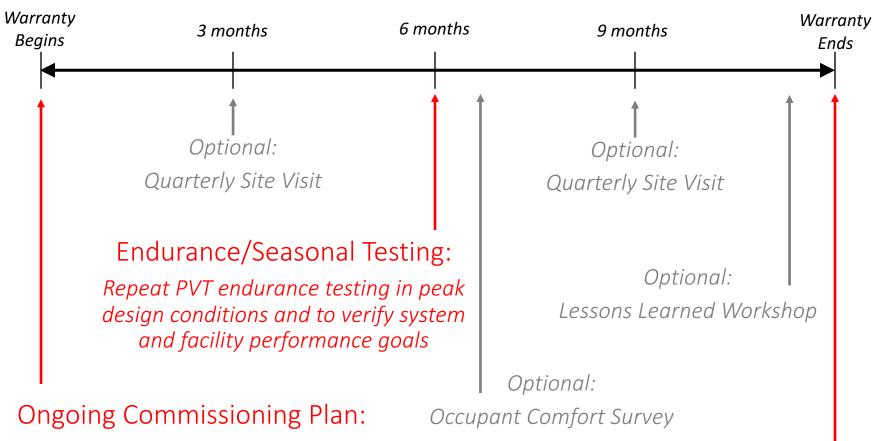
G. Test Procedures

Sequence of Operation for Procedures No. 13.01 through 13.04:

-TANK CIRCULATION PUMPS WILL OPERATE OF THERMAL SENSING ELEMENT IN THE DOMESTIC STORAGE TANK. THERMAL SENSING ELEMENT WILL BE A 1K SENSOR IN A 3/4" BRASS WELL. WATER TEMPERATURE WILL BE SET TO 140*F (ADJUSTABLE). P-5 WILL BE THE PRIMARY PUMP, P-6 WILL BE BACK-UP IF P-5 WERE TO FAIL. EACH PUMP WILL HAVE A CT SENSOR FOR SIGNAL STATUS.

Procedure No.	Test Procedure	Expected Response	Pass Y/N
13.01	Set P-5 to be the lead pump. Record current tank temperature: °F Set 'tank setpoint' to 10°F greater than the current tank temperature: °F	P-5 should start. Verify P-5 run status at the EMCS.	
13.02	Turn off P-5 at its disconnect switch or remove on/off wire as needed to simulate a pump failure.	P-5 status should be lost at the EMCS, and P-6 should start. Verify P-6 run status at the EMCS.	
13.03	Set P-6 to be the lead pump. Turn P-5 back on or reconnect wire as needed. Turn off P-6 at its disconnect switch or remove on/off wire as needed to simulate a pump failure.	P-6 status should be lost at the EMCS, and P-5 should start.	
13.04	Set 'tank setpoint' to 10°F less than the current tank temperature: °F Return all parameters to their pre-test value. See Paragraph F above.	P-5 should stop.	
Comments:	<u> </u>		•

Include DER project follow-up requirements

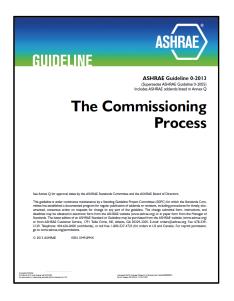


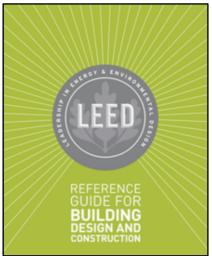
Define contractor callback procedures, warranty period tasks/schedule, and documentation requirements

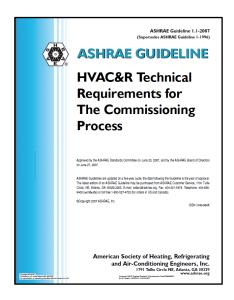
Ongoing Commissioning Report:

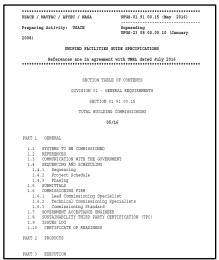
Document and evaluate measured performance/issues, comfort feedback, and warranty services used

Several frameworks existing for documenting enhanced QA requirements

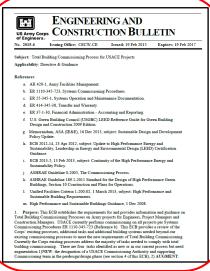












Roles & Responsibilities chart provides framework for who, what, when of Cx

When:

Phase and Sequencing (Design tasks shown)

What:

L: Lead R: Review

P: Participate O: Optional

A: Approve: N/A: Not Applicable

Category	Task Description	CxG	COR	CxD	DOR	CxC	O&M
Coordination Cx Plan & Spec Schedules	Coordinate with [COR, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support OPR and BoD	P	Р	N/A	L	P	Р
	Preliminary Commissioning Plan	R	Α	N/A	R	L	Р
	Preliminary Cx Specifications	R	Α	N/A	R	L	Р
	Design Phase Commissioning Schedule	R	Α	N/A	L	Р	Р
OPR and BoD	Maintain OPR on behalf of Owner	Р	P	N/A	L	Р	Р
	Review Basis of Design Document vs. OPR	R	Р	N/A	Р	L	Р
	Maintain BoD on behalf of Owner	Р	Р	N/A	L	Р	Р
Reviews	Focused Concept Design Review	R	Α	N/A	L	R	Р
	Focused Design Development (35-50%) Review	R	Α	N/A	L	R	Р
	Focused Construction Document Review	R	Α	N/A	L	R	Р
	Focused Pre-Final Construction Document	R	Α	N/A	L	R	Р
	Focused Final Construction Document	R	Α	N/A	L	R	Р
	Final Construction Document Comment Backcheck	R	Α	N/A	L	R	Р
Functional	Draft Pre-Functional Construction Checklists (PFC)	R	Р	N/A	R	L	Р
Test Protocols	Draft System Functional Performance Tests (FPT)	R	Р	N/A	R	L	Р

Note: (Appendix C) is just a sample to depict how such a matrix would be developed. There are many more commissioning tasks to be identified beyond identifies. The type of involvement shown is for instruction purposes only and would need to be developed on a project by project basis for the size, comprigor required.

Who:

CxG: Government Cx Specialist

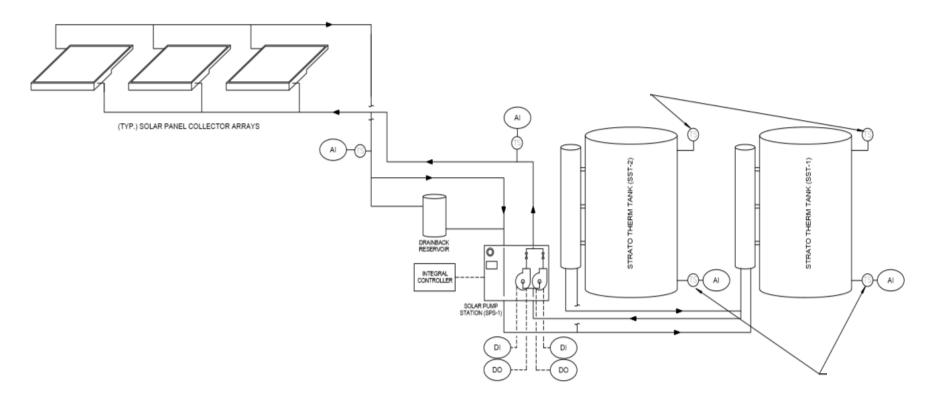
COR: Contracting Officer Rep

CxD: Design Cx Specialist

CxC: Construction Cx
Specialist

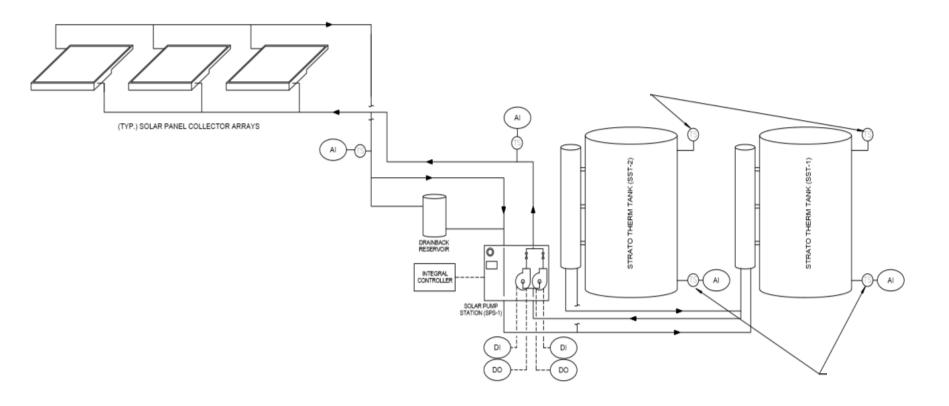
O&M: Facility O&M
Technician

Putting it together: SHW example



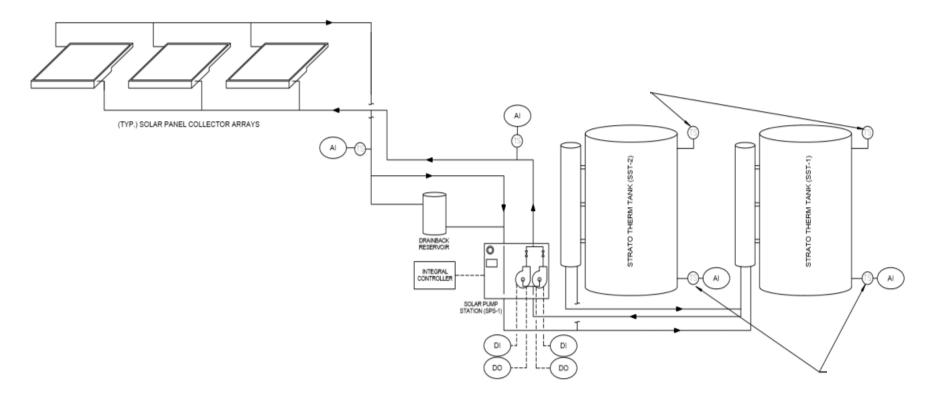
Phase	Task Description	CxG	COR	CxD	DOR	CxC	O&M
	Hold OPR workshop and discuss SHW performance goals, operational concerns, and training needs	L	Р	N/A	N/A	N/A	Р
	Establish SHW targets and required modeling assumptions (weather, irradiance, efficiencies, etc)	L	0	N/A	N/A	N/A	0
Develop- ment	Use HVAC controls points lists that indicate SHW alarm, trend, graphics, and sequences desired	L	0	N/A	N/A	N/A	R
	Select design checklists, functional performance tests sheets, and O&M data required in future phases	L	0	N/A	N/A	N/A	Р
	Integrate SHW requirements into final OPR, submittal register, Cx Plan, and RFP documents	L	R	N/A	N/A	N/A	R

Similar approach for design with CxD support



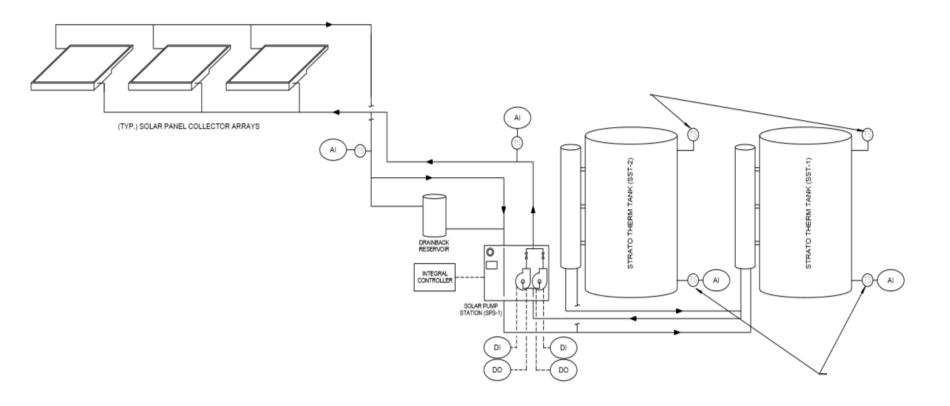
Phase	Task Description	CxG	COR	CxD	DOR	CxC	0&М
	Participate in solicitation board review using experience criteria for DER and SHW projects	Р	L	N/A	N/A	N/A	N/A
	Document all SHW sizing assumptions, criteria, calculations, and approaches in BOD	R	R	R	L	N/A	N/A
	Provide final SHW modeling (eg, RETscreen) modeling screenshots showing all input/output fields	R	R	R	L	N/A	0
Design	Develop plans with SHW mounting details (w/ breaks), pump data, and panel shading by azimuth	R	R	R	L	N/A	R
	Develop coordination drawings that show SHW equipment mounting and piping (with insulation)	R	R	Ш	R	N/A	R
	Develop SHW control sheets with enables, setpoints, freeze/drain protection, points lists, and logic	R	R	R	L	N/A	R
	Complete design SHW checklists that validate all Cx Plan, RFP, and OPR requirements	R	R	L	0	N/A	0

All Cx team roles support construction phase



Phase	Task Description	CxG	COR	CxD	DOR	CxC	O&M
	Hold preparatory Cx meetings prior to installation to review SHW coordination/design/control sheets	Р	Р	Р	N/A	L	0
	Submittal review for all SHW products using RFP, OPR, and design criteria given	R	L	0	0	R	0
Construc-	PVT/TAB procedures, testing, and report review for SHW including endurance test requirements	R	L	R	0	R	0
tion	Perform/Evaluate SHW Pre-functional & Functional Performance Tests after Certificate of Readiness	Р	R	R	R	L	Р
	Maintain Issues & Resolutions Log to document for all SHW problems and corrective action taken	R	R	0	0	L	N/A
	Execute SHW training plan to review SHW operation/maintenance and provide Systems Manuals	Р	R	Р	Р	L	P

Define post-occupancy Cx requirements early



Phase	Task Description	CxG	COR	CxD	DOR	CxC	O&M
	Develop OCx Plan, maintain Issues & Resolutions Log, and coordinate contractor callbacks	R	R	N/A	N/A	L	Р
	Perform seasonal and/or endurance test of SHW system through targeting FPT and trending	Р	R	0	0	L	Р
On-going Cx	Occupant Comfort survey of hot water system (use e-survey methods and ASHRAE 55 critieria)	R	R	0	0	L	R
	Host on-site Lessons Learned Workshop to discuss and document all SHW best practices and lessons	Р	Р	Р	Р	L	Р
	Develop OCx Report with final Issues Log, measured EUI, and corrective/RCx actions recommended	R	R	0	0	L	R

Summary DER Mechanical QA Recommendations:

- Define Cx standard and integrate into RFP and Cx Plan
- Add DER documentation requirements to submittal register
- Balance of prescriptive vs performance-based requirements
- Provide points schedule and performance test sheets if possible
- Provide designer and QA technician training on DER methods
- Develop DER COE or leverage existing envelope and Cx COEs
- Compile and evaluate DoD DER projects

More to come on Presidio Barracks 630



Brian Clark, PE, CEM, CPMP

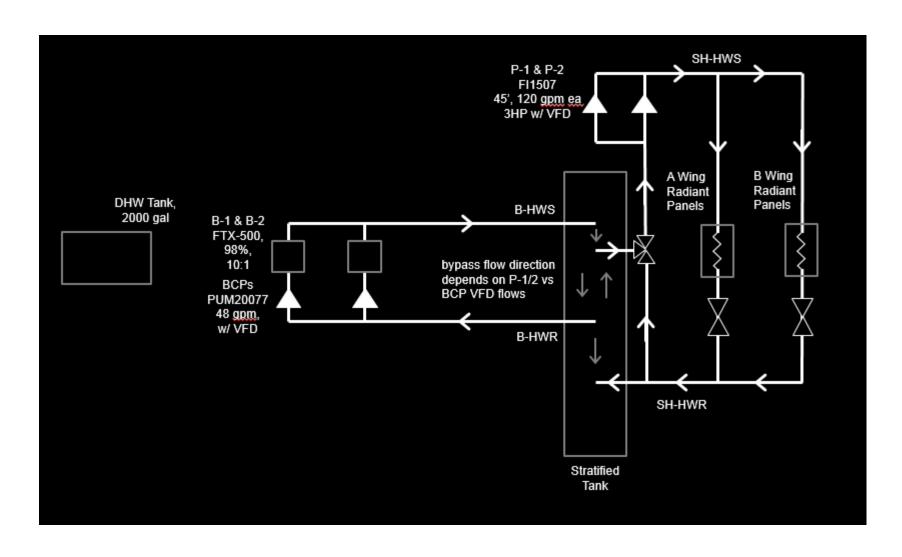
US Army Corps of Engineers Mechanical Engineer

Construction Engineering Research Laboratory Energy Branch

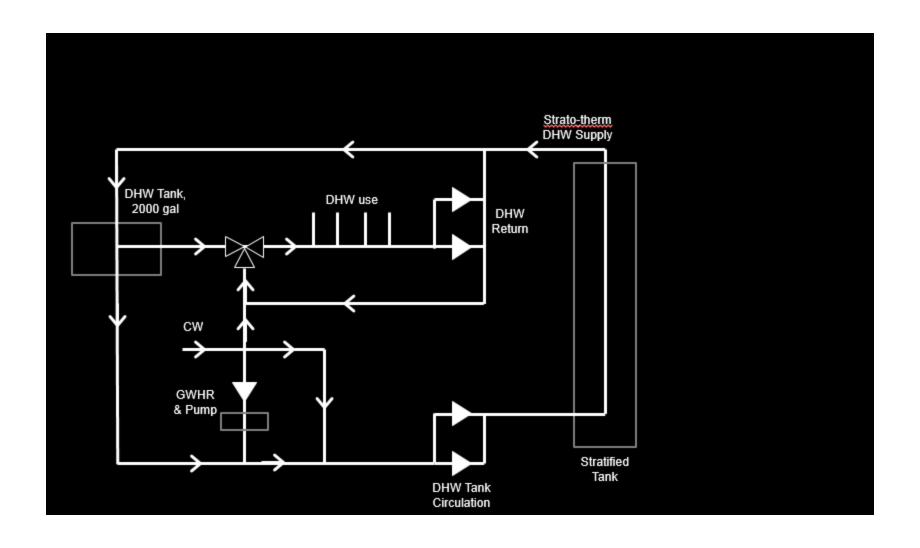
brian.c.clark@usace.army.mil

Phone: 217-373-3338 Blackberry: 217-418-5664

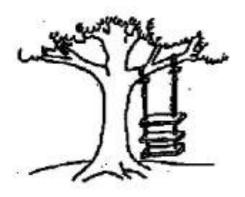
Installed closed-loop hydronic



Installed open-loop system



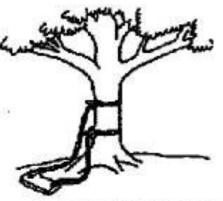
Quality Assurance covers all project phases



As proposed by the project sponsor.



As specified in the project request.



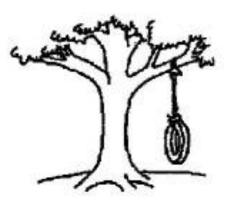
As designed by the senior analyst



As produced by the programmers.



As installed at the user's site.



What the user wanted.

